

**RC-20CR**  
**STO802GT0002 - SUPPLIER INSPECTION SYSTEM**

The provisions of Buyer's Purchase Contract titled "Inspection" or "Inspection and Correction of Defects" are supplemented by the following: During performance of this contract, Seller shall maintain an inspection system in accordance with the provisions of Boeing Specification STO802GT0002 titled "**Supplier Inspection System**", revision R dated 7 February 1997 which is supplemented as follows:

**APPLICABILITY** - **STO802GT0002 paragraph 1.3** is amended to replace "Code 20C" with "Code RC-20CR."

**RECORDS** - **STO802GT0002 paragraphs 3.5, 3.5.1, 3.5.2, and 3.5.3** "Records" are supplemented by the following: "Seller and Seller's Subcontractors shall maintain verifiable objective evidence of all inspections and tests performed, and results obtained including dispositions of non-conforming articles. These records shall be identified to associated articles including heat and lot numbers of materials, and unit or lot serialization when applicable. Seller's records associated with the manufacture of serialized or lot controlled articles will provide for continued traceability of serial number or lot number identification through all phases of manufacture, commencing with the raw material and continuing through final acceptance of the end item. These records shall be retained in a safe, accessible location for a period of thirty (30) years, and after being so held shall not be destroyed without Buyer's written authorization."

**IM&TE EVALUATION REQUIREMENTS** - **STO802GT0002 paragraph 3.11.2** "IM&TE Evaluation" is supplemented by the following: "If the seller cannot meet the accuracy requirements stated above the seller shall secure Buyer's approval of an alternate basis for article acceptance."

**PRELIMINARY MATERIAL REVIEW: STO802GT0002, paragraph 3.20.3, is supplemented as follows:**

**"If a feature is reworked by Seller, then that feature will be re-inspected by the Seller, Rocketdyne and/or the Government as originally stated on the Purchase contract."**

**MATERIAL REVIEW: STO802GT0002, paragraph 3.21.3, is supplemented as follows:**

**"If a feature is repaired by Seller, then that feature will be re-inspected by the Seller, Rocketdyne and/or the Government as originally stated on the Purchase contract."**

**NONCONFORMING ARTICLES** - **STO802GT0002, paragraph 3.20, "Nonconforming Articles"**, is supplemented by the following: "Except when specifically authorized in writing, Seller shall not, under any circumstances, resubmit an article for Buyer's acceptance after the article has been dispositioned by Buyer as follows:

**AFTER RECEIPT AT BOEING**            OR            **PRIOR TO RECEIPT AT BOEING:**  
"RETURN TO SUPPLIER -  
UNACCEPTABLE FOR BOEING USE"

"UNACCEPTABLE FOR BOEING USE"

In addition, requirements specified in STO802GT0002, paragraphs 3.4, 3.12.1e, 3.12.2, 3.13.3 and 3.17(c) shall be performed by "Seller's quality function," and performance as such shall be prescribed in Seller's inspection system.