

RC-20DS
STO802GT0008 - SUPPLIER INSPECTION PROGRAM

The provisions of Buyer's Purchase Contract titled "Inspection" or "Inspection and Correction of Defects" are supplemented by the following: "During performance of this contract, Seller shall maintain an inspection program in accordance with the provisions of Boeing Specification STO802GT0008 titled "**Supplier Inspection Program**", revision "C" dated 9 December 1996 which is supplemented as follows:

GENERAL - **STO802GT0008 paragraph 1.2** is supplemented by the following: "Quality shall review manufacturing control media prior to implementation to establish appropriate inspection points. Evidence of review shall be made available. Critical characteristics shall be designated as inspection points that must be verified by Quality Assurance personnel."

APPLICABILITY - **STO802GT0008 paragraph 1.3** is amended to replace 'Code 20D' with 'Code RC-20DS'.

RECORDS - **STO802GT0008 paragraph 3.4.2 "Records"** is supplemented by the following: "Records shall not be destroyed unless authorized by Buyer in writing."

IM&TE EVALUATION REQUIREMENTS - **STO802GT0008 paragraph 3.14.2 "IM&TE Evaluation"** is supplemented by the following: "If the seller cannot meet the accuracy requirements stated above the seller shall secure Buyer's approval of an alternate basis for article acceptance."

NONCONFORMING ARTICLES - **STO802GT0008 paragraph 3.16**, "Nonconforming Articles", is supplemented by the following: "Except when specifically authorized in writing, Seller shall not, under any circumstances, resubmit an article for Buyer's acceptance after the article has been dispositioned by Buyer as follows:

<u>AFTER RECEIPT AT BOEING:</u> "RETURN TO SUPPLIER - UNACCEPTABLE FOR BOEING USE"	OR	<u>PRIOR TO RECEIPT AT BOEING:</u> "UNACCEPTABLE FOR BOEING USE"
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In addition, requirements specified in STO802GT0008, paragraph 3.15.2 shall be performed by 'seller's quality function', and performance as such shall be prescribed in seller's inspection program.

SELLER RESPONSIBILITY - Buyer makes no distinction between Seller-produced or Seller-procured items.