

# RC-41

## SPECIAL PROCUREMENT QUALITY ASSURANCE REQUIREMENTS

### CELLULOSIC CUSHIONING MATERIALS

Cellulosic cushioning materials as specified in Federal Specification PPP-C-843 are NOT to be used as packaging materials.

### X-RAY FILM, RADIOGRAPHIC REPORTS, TECHNIQUE AND TRACEABILITY SHEETS

X-ray film with copies of radiographic reports, traceability and technique sheets of all radiographic inspections performed by Seller or CSP Processor(s) shall be provided by Seller under this order and MUST be included with the parts (details or assemblies - included in box) shipped to Buyer . ***This clause does not apply to electronic components manufactured per Mil-standards, if the components are obtained from Qualified Product List (QPL) sources.***

### NONDESTRUCTIVE TEST (NDT) CERTIFICATIONS (REPORTS OF INSPECTION) REQUIREMENTS

All NDT Certifications (Reports) covering processes must be submitted to Buyer with the final data package when the parts are shipped.

NDT Certification (Reports), shall include the specified revision(s) referenced by the contract purchase order with the applicable NDT Standard or Drawing and the acceptance or rejection (inspection disposition) of parts inspected. The certification/report shall include all pertinent inspection information/data outlined in the contracted process specification.

### WELD FILLER MATERIAL

Suppliers welding in accordance with a Rocketdyne specification, and using weld wire certified prior to RBO170-226 revision S and earlier, shall perform 100% metal sorter testing. Spool wire shall be tested prior to and at the completion of each machine weld. Supplier must submit on the Certificate of Conformance a statement of compliance to the requirement for 100% metal sorter alloy type testing, (if applicable) the supplier of the weld wire, traceability number, revision letter of RBO170-226, and date of the weld wire.

### CORRECTIONS OR ADDITIONS TO DOCUMENTS SUBMITTED WITH SHIPMENTS

Corrections made by the use of correction fluid on any and all documents accompanying parts delivered to Buyer under this order are not permitted. Major additions/corrections requires a complete reissue of the affected document. Additions/corrections shall be made as follows:

- A. Lineouts shall be made in ink.
- B. Additions/corrections shall be entered in ink or typing.
- C. Identify specific changes by date, and place printed name and signature or stamp adjacent to each change.