

# **RC-41P**

## **SPECIAL PROCUREMENT QUALITY ASSURANCE REQUIREMENTS**

### **CELLULOSIC CUSHIONING MATERIALS**

Cellulosic cushioning materials as specified in Federal Specification PPP-C-843 are NOT to be used as packaging materials.

### **X-RAY FILM AND X-RAY REPORT**

X-ray films, technique sheets, and X-ray reports of all X-rays required and performed by Seller or Seller's subcontractor under this order MUST be retained by Seller or Seller's subcontractor and be available for Buyer's review.

### **RECORDING OF NDT DRAWINGS AND STANDARDS**

Seller and Seller's subcontractors shall record NDT requirements via applicable Quality Assurance Data Sheets (QADs) and record appropriate QAD method specifications and standards, including their revisions utilized in support of hardware processed in accordance with this order (e.g. SR-036).

### **WELD FILLER MATERIAL**

All uncoated filler material, including spooled weld wire used in welding performed in support of this order, must be inspected 100% prior to welding to verify alloy type by using suitable methods/requirements.

### **CORRECTIONS OR ADDITIONS TO DOCUMENTS SUBMITTED WITH SHIPMENTS**

- A. Corrections made by the use of correction fluid on any and all documents accompanying parts delivered to buyer under this order are not permitted.
- B. Minor corrections:
  - 1. Line outs shall be made in ink.
  - 2. Additions/corrections shall be entered in ink or typing.
  - 3. The specific changes shall be identified by date and initials or stamp adjacent to each change.
- C. Major additions/corrections require a complete reissue of the affected document.