

## **Q223 QA-NDT Source Inspection**

This Purchase Contract is subject to Buyer's Non Destructive Test (NDT) Source Inspection.

If the article(s) being manufactured are Buyer designed, the NDT discipline and point of inspection will be specified on the Buy to Package (BTP), Supplier Technical Requirement (STR) or on the Procured Product Acceptance Requirements (PPAR).

For "Purchased Labor" procurements (Buyer furnished planning), the NDT Source Inspection requirement will be included in the planning and supplemented on the face of this Purchase Contract.

IF SELLER IS A "SUPPLIER WORLD" SUPPLIER, THEN SELLER SHALL USE THE AUTOMATED SOURCE INSPECTION REQUEST SYSTEM (ASIRS) TO REQUEST NDT SOURCE.

IF SELLER IS NOT A "SUPPLIER WORLD" SUPPLIER, THEN SUPPLIER SHALL CALL THE SOURCE DISPATCH HOTLINE AT (818) 586-2790 TO OBTAIN BUYER'S SOURCE INSPECTION PRIOR TO PERFORMING THE REQUIRED NDT DISCIPLINE OR SHIPPING PARTS TO BUYER-APPROVED NDT PROCESSOR.

SELLER'S REQUESTS FOR SOURCE INSPECTION SHALL BE MADE TO THE BUYER A MINIMUM OF THREE DAY PRIOR TO THE DAY SELLER PLANS ON HAVING THE INSPECTION PERFORMED.

Evidence of Buyer's performance of NDT Source Inspection shall be supplied (certification) with each shipment of hardware. Buyer's Source Inspection Acceptance stamp or signature shall appear on the applicable certification.

### **INFORMATION:**

The intent of this procedure is to assure Buyer's NDT Source Inspection is accomplished at the most effective point in the hardware manufacturing process.

When the NDT process is performed by a sub-tier processor, the supplier is responsible for assuring the sub-tier is an approved "Certified Special Processor" (CSP) for Boeing.

The provision applies when the Buyer has specified NDT Source Inspection:

- A) On Buy to Package (BTP), Supplier Technical Requirement (STR) or Procured Product Acceptance Requirements (PPAR)
- B) On a Purchased Labor contract